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Canada

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D206-642-114
Job Sheet 187052



Part No: D206-642-114

Job Qty: 1 ea

Part Name: Skidtube RH, Low Gear with Run-on Landing Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 12/21/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV Q SHEET 26 IPP REV:A 10.12.08 PER REV.N DD VERF:EC IPP REV:B 11.09.23 ADDED K10112 DD VERF:EC IPP REV:C REDESIGN PER ENG ERROR 11-11-17 JLM VERIFIED BY:DD IPP Rev:D 12.11.21 ECN12-679 DD verf:JLM IPP Rev:E 14.04.24 ECN14-520 DD verf:JLM IPP Rev:F 16.04.04 as per CHG005(ecn16-553) DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	12/21/18	12/21/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs	12/21/18	12/21/18	0.00	0.00	QC4		
130	Packaging	1 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs	12/21/18	12/21/18	0.00	0.00	DC		
140	QC21-FG	1 Ea	12/21/18	12/21/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPPD206-642-114 K10112 Location : FG083
Descriptions: 135 - Photocopy bluefile & type labels per PPP206-642-114 CHG005 K10112 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-642-151	Replacement Skidtube, Low Gear with Run-on Landing Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	
K10112	Saddle, Skidtube 206	1 Ea (1 ea)	90-Start up Operation	5134574

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-642-151	1	0	0
	K10112	1	0	0

Part Specifications

Specifications could not be found.



Hawkesbury, ON K6A 1K7
CANADA
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Plex 11/27/18 9:49 AM dart.white.jesse

Container No: S145651



Part: D206-642-114

Job No: 187052

Serial No/Batch: S145651

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH98-4 Issue 2, FAA STC SA00475SE 15/10/28, EASA STC

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date : _____ Step #: _____ QTY Effective : _____ MRB (QSI042) Approv: _____

Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause			FAULT CATEGORY		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				